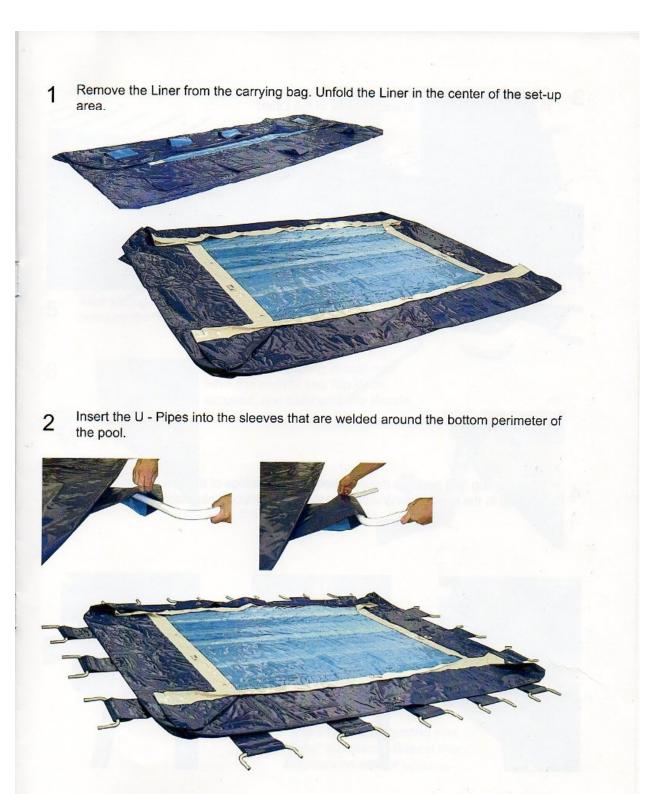
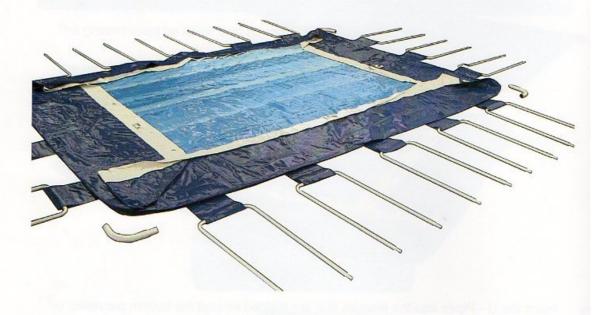
How To Install A Tahitian Pool



Step By Step Guide



3 Connect two Vertical Poles to each U-Pipe. Place one Corner Pipe at each corner of the Liner.



Slide the Top Rail sections through the corner openings of the Liner. Connect one Top Rail to the next, making sure the locating pins "pop" into place.











After sliding the Top Rail sections through the corner openings, make sure the holes on the Top Rail line up with the openings on the Liner.



Each corner opening should now have the ends of two Top Rails exposed, one male and one female.

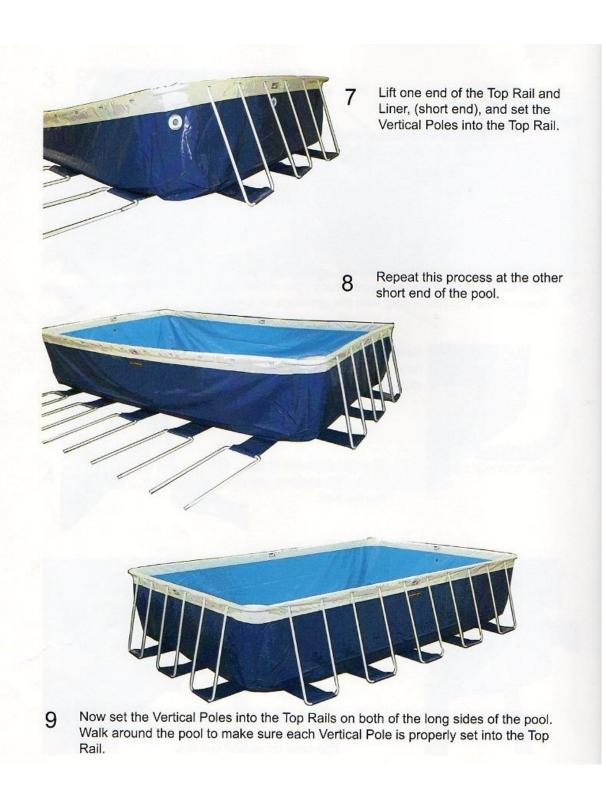
Connect one end of the Corner Pipe to one end of the top Rail.

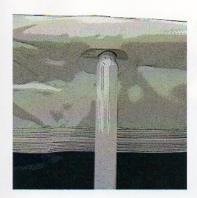




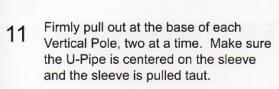
Connect the other end of the Corner Pipe to the adjacent Top Rail.

Make sure both locating pins "pop" into place. Repeat this process on all four corners.





Make sure each Vertical Pole is centered on each Liner opening and set properly into the Top Rail.











12 Slide the threaded portion of the wall fittings (2) through the openings marked "Suction" and "Return" from the inside of the pool. Firmly tighten the lock nut from the outside of the liner until the wall fitting is firmly seated on both sides of the liner.

Screw the Skimmer to the interior threads of the wall fitting marked "Suction".





IMPORTANT STEPS TO FOLLOW

- 1. Postition the opening marked "Suction" at the lowest corner of the set-up area.
- 2. The ideal water line is one (1) to two (2) inches below the warning labels that are welded on the inside of the pool.
- 3. Make sure each Vertical Pipe is centered on each Liner opening. #10
- 4. While filling the pool with water, it is extremely important to continuously check:

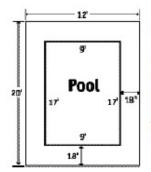
The sleeves are pulled tight, away from the pool. #11

The U-Pipes remains centered in the sleeves. #2 and #11

The Vertical Poles remain perpendicular (90 degrees), to the Top Rail and ground.

Follow the above instructions until the pool is filled at least 1/3 with water.

Tips

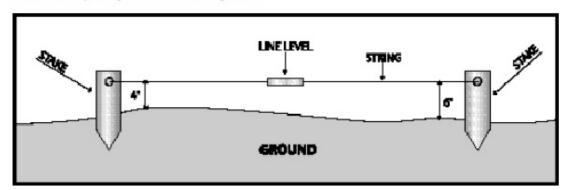


A): POOL SIZE / SP ACE REQUIRED

It is recommended to allow an additional 18" of space around the perimeter of your portable pool. For example: a 9' x 17' rectangle pool should have an area of 12' x 20'. The larger dimension (12'x 20') is referred to as a "Foot Print". For the Legacy Circles, the "Foot Print" is approximately one foot larger than the actual size of the pool, due to the low profile of the framework. A 17' Legacy Circle would need an 18' "Foot Print".

B): HOW DO 1 FIND LEVEL?

It is important that your pool be placed on level ground. Though your pool can tolerate being slightly out of level, it is best for proper filtration, as well as visual concern, to have your pool as level as possible. Here is a simple way how to find level ground.



You will need:

- Two small wooden stakes
- · Length of string, two feet longer than longest dimension of pool
- One "Line Level" (Can be purchased @ any hardware store for about \$1.50)
- Simply set one stake into the ground at one end of where the pool will be, and the other stake at the other end.
- 2. Tie the string stretched between both stakes, making sure it is stretched tight.
- 3. Now set the line level in approximately the center of the string.
- 4. Tap either stake further into the ground until the line level is reads "Level".
- Now measure the distance from the ground to the string at both ends.
 If one measurement is 4" at one stake, and 6" at the other stake, then you are only 2"out of level.